

# Product DATA BULLETIN

## Machine Klean XL 7344

Internal Machine Cleaner

### INCREASING PROFITABILITY THROUGH SOLUTIONS-DRIVEN CHEMICAL TECHNOLOGY

#### Description:

Machine Klean XL is a fast-acting, concentrated cleaner designed for quick and thorough pre-cleaning of metalworking equipment. JEI strongly recommends flushing all machine tool sumps and coolant systems with Machine Klean XL prior to charging with any JEI Metalworking products. Its powerful yet safe formula effectively removes oily residues, scum, and soap deposits, helping to extend the life of your coolant. Environmentally friendly and non-aggressive, Machine Klean XL also provides corrosion protection to guard against flash rusting on internal and external surfaces.

#### Applications:

5-10% v/v for light cleaning

10-15% v/v for heaving cleaning

#### Product Safety:

Safe on all metals. May etch aluminum at elevated temperatures. Safe on most paints and plastics.

#### PRODUCT PROPERTIES

<b>Appearance</b>	Colorless to Straw Yellow Liquid
<b>Odor</b>	Mild
<b>Foaming</b>	Non-foaming to Low
<b>Rinsing</b>	Excellent
<b>pH 5%</b>	10.6 - 11.6
<b>Specific Gravity</b>	1.04 - 1.06

#### PACKAGING CONFIGURATIONS

- 5 Gallon Pails
- 55 Gallon Drums
- 275 Gallon Totes

#### STORAGE & HANDLING

- Packaged in Polyethylene Containers
- Store Inside at Room Temperature in Original Container
- Standard Chemical Handling Practices
- Shelf Life of ~2 Years in Sealed Containers

See SDS for complete safety recommendations.

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