

Product DATA BULLETIN

Versakut 7224 Chlorinated Synthetic Coolant

INCREASING PROFITABILITY THROUGH SOLUTIONS-DRIVEN CHEMICAL TECHNOLOGY

Description:

Versakut 7224 is a chlorinated synthetic coolant specifically formulated to provide superior cooling and lubrication during grinding, tapping, threading, and stamping operations. Free from paraffin, Versakut 7224 offers exceptional rust protection at recommended dilutions when parts are dried properly, ensuring long-lasting performance and part integrity. Its extended longevity, combined with a built-in biocide, makes Versakut 7224 an ideal choice for recirculating systems, where it helps to maintain a clean and effective fluid environment, reducing the need for frequent maintenance and fluid replacement.

Applications:

Versakut 7224 is specially formulated for virtually all machining operations on ferrous and non-ferrous metals. These applications include tapping, broaching, turning, milling, drilling, sawing and grinding.

Recommended concentrations (by volume with water):

Stamping	4-6%
Threading & Tapping	10-12%
Coolant	6-12%

Note: Always use JEL's Machine Klean XL for a fast and thorough pre-cleaning to your machine tool and coolant systems.

PRODUCT PROPERTIES

Appearance	Yellow Liquid
pH of Concentrate	9.8 +/- .5
Odor	Mild
Foaming	Very Low
Specific Gravity	1.03 - 1.05
Flash Point	None

PACKAGING CONFIGURATIONS

- 5 Gallon Pails
- 55 Gallon Drums
- 275 Gallon Totes

STORAGE & HANDLING

- Packaged in Polyethylene Containers
- Store Inside at Room Temperature in Original Container
- Standard Chemical Handling Practices
- Shelf Life of ~2 Years in Sealed Containers

See SDS for complete safety recommendations.

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